



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D130-1046-213
Job Sheet 185571-A



Part No: D130-1046-213

Job Qty: 1 ea

Part Name: EC130/H130 Cable Cutter Lower Fixed Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 11/16/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: D130-1046-213 REV:B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 AS PER DWG
REV:B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 07 - 2018
110	Packaging	1 pcs		11/16/18	0.00	0.00	Packaging1-5		DAS
120	QC	1 pcs		11/16/18	0.00	0.00	QC4		69 DAS
130	Packaging	1 pcs		11/16/18	0.00	0.00	Packaging3-2		DAS 9-89 69
135	DC	1 pcs		11/16/18	0.00	0.00	DC		21
140	QC21-FG	1 Ea		11/16/18	0.00	0.00	QC21		9-89 DAS DEC 18 2018

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-213 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-213 CHG001

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

S137928

Container No:

Fixed Provisions

Cable Cutter Lower

213

EC130/H130

D130 - 1046

PART NO:

Serial No:

Revision:

Operation No:

Change

Packaging

CHG001

Mfg Date: 12/17/18

Job No: 185571-A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR7620S-05-05	Rivet, Blind	8 Ea (8 ea)	90-Start up Operation	5124585
CR7621S-04-02	Rivet, Blind	14 Ea (14 ea)	90-Start up Operation	5134075
CR7621S-05-02	Rivet, Blind	24 Ea (24 ea)	90-Start up Operation	5134535
D5578-1	Shim, Cable Cutter	1 Ea (1 ea)	90-Start up Operation	5124286
D5579-1	Center Clip, Cable Cutter	2 Ea (2 ea)	90-Start up Operation	5123236
D5580-1	Shim, Cable Cutter	2 Ea (2 ea)	90-Start up Operation	5123938
D5581-1	Clip, Fwd, LH	1 Ea (1 ea)	90-Start up Operation	5123680
D5581-2	Clip, Fwd, RH	1 Ea (1 ea)	90-Start up Operation	5123675
D5581-3	Clip, Aft, LH	1 Ea (1 ea)	90-Start up Operation	5124005
D5581-4	Clip, Aft, RH	1 Ea (1 ea)	90-Start up Operation	5124010
D5582-1	Aft Angle	1 Ea (1 ea)	90-Start up Operation	5123495
D5583-1	Radius Block	2 Ea (2 ea)	90-Start up Operation	5129288
D5584-1	Doubler	1 Ea (1 ea)	90-Start up Operation	5123469
D5585-1	Stringer, LH Fwd	1 Ea (1 ea)	90-Start up Operation	5124030
D5586-1	Stringer, RH Fwd	1 Ea (1 ea)	90-Start up Operation	5124283
D5587-1	Stringer, LH Aft	1 Ea (1 ea)	90-Start up Operation	5124995
D5588-1	Stringer, RH Aft	1 Ea (1 ea)	90-Start up Operation	5124274
D5589-1	Gusset, Outboard LH	1 Ea (1 ea)	90-Start up Operation	5123662
D5589-2	Gusset, Outboard RH	1 Ea (1 ea)	90-Start up Operation	5124015
D5590-1	Gusset, Inboard LH	1 Ea (1 ea)	90-Start up Operation	5124350
D5590-2	Gusset, Inboard RH	1 Ea (1 ea)	90-Start up Operation	5124352
D5591-1	Indent Label	1 Ea (1 ea)	90-Start up Operation	5055627
D5592-1	Tie Mount	2 Ea (2 ea)	90-Start up Operation	5069854
D5597-3-3	304 Cres Tape, 3" Wide x 9' Long	1 Ea (1 ea)	90-Start up Operation	5082739
D5655-1	Shim	1 Ea (1 ea)	90-Start up Operation	5123905
LN9016-04K	Washer	2 pcs (2 ea)	90-Start up Operation	5053665
LN9016-05K	Washer	4 pcs (4 ea)	90-Start up Operation	5053665 5124590x4
LN9037-05012	Bolt	2 pcs (2 ea)	90-Start up Operation	5053665 5135 794
LN9037-05016	Bolt	1 pcs (1 ea)	90-Start up Operation	5053665
LN9338-04	Nut	2 pcs (2 ea)	90-Start up Operation	5053679
LN9338-05	Nut	3 pcs (3 ea)	90-Start up Operation	5053679 5053679
LN9439M4x12	Screw	2 pcs (2 ea)	90-Start up Operation	5053671
MS20426AD4-7	Rivet	26 Ea (26 ea)	90-Start up Operation	5049250x4 5053675
MS20426AD4-8	Rivet	16 Ea (16 ea)	90-Start up Operation	5181364
MS20470AD4-4	Rivet, Universal Head	4 Ea (4 ea)	90-Start up Operation	5106821-1
MS20470AD4-5	Rivet, Universal Head	53 Ea (53 ea)	90-Start up Operation	5049825
MS20470AD4-6	Rivet, Universal Head	30 Ea (30 ea)	90-Start up Operation	5048899
MS20470AD4-7	Rivet, Universal Head	2 Ea (2 ea)	90-Start up Operation	5048900
MS20470AD5-6	Rivet	9 Ea (9 ea)	90-Start up Operation	5048892
MS20470AD5-8	Rivet	1 Ea (1 ea)	90-Start up Operation	5114988
MS21141S-05-05	Rivet	4 Ea (4 ea)	90-Start up Operation	5133204x4 5049250x4
MS25083-2BB10	Bonding Jumper	1 Ea (1 ea)	90-Start up Operation	5048901
NAS1919C04S03	Rivet, Blind	8 Ea (8 ea)	90-Start up Operation	5048901 5124591x8
NAS1919C05S04	Rivet, Blind	4 Ea (4 ea)	90-Start up Operation	5048901
NAS1921C04S04	Rivet, Blind	4 Ea (4 ea)	90-Start up Operation	5048901 5048901 5048901
NAS1921C04S07	Rivet, Blind	4 Ea (4 ea)	90-Start up Operation	5048901 5124591x4
LN29679AM6	Anchor Nut, Floating	4 pcs (4 ea)	110-Packaging	5053670
LN9166-5.3	Washer	4 pcs (4 ea)	110-Packaging	5053670 5131355 2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CR7620S-05-05	8	150	0
	CR7621S-04-02	14	50	0
	CR7621S-05-02	24	28	0
	D5578-1	1	7	0
	D5579-1	2	5	0
	D5580-1	2	5	0
	D5581-1	1	7	0
	D5581-2	1	7	0
	D5581-3	1	7	0
	D5581-4	1	7	0
	D5582-1	1	7	0
	D5583-1	2	13	0
	D5584-1	1	7	0
	D5585-1	1	7	0
	D5586-1	1	6	0
	D5587-1	1	8	0
	D5588-1	1	6	0
	D5589-1	1	7	0
	D5589-2	1	5	0
	D5590-1	1	6	0
	D5590-2	1	6	0
	D5591-1	1	13	0
	D5592-1	2	102	0
	D5597-3-3	1	4	0
	D5655-1	1	7	0
	LN9016-04K	2	202	0
	LN9016-05K	4	32	0
	LN9037-05012	2	38	0
	LN9037-05016	1	6	0
	LN9338-04	2	30	0
	LN9338-05	3	68	0
	LN9439M4x12	2	2	0
	MS20426AD4-7	26	2,191	0
	MS20426AD4-8	16	2,779	0
	MS20470AD4-4	4	1,802	0
	MS20470AD4-5	53	2,399	0
	MS20470AD4-6	30	3,468	0
	MS20470AD4-7	2	1,537	0
	MS20470AD5-6	9	910	0
	MS20470AD5-8	1	1,268	0
	MS21141S-05-05	4	66	0
	MS25083-2BB10	1	6	0
	NAS1919C04S03	8	33	0
	NAS1919C05S04	4	25	0
	NAS1921C04S04	4	40	0
	NAS1921C04S07	4	39	0
110-Packaging	LN29679AM6	4	6	0
	LN9166-5.3	4	76	0

Part Specifications

Specifications could not be found.

Change Record

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Part Number: D130-1046-213

Description: Fixed Provisions, Lower

[illegible]

